Semiconductor Backed "BAR" Gage

Backed "U' Gage



INTRODUCTION

#### Micron Instruments offers a line of Semiconductor - Backed Gages.

#### $\Rightarrow$ Easy to install

Mounted on a flexible insulated circuit with versatile solder pads makes this device easy to install.

The gage and gold wires are over-coated to seal out moisture and to provide additional protection of the gage during the application process.

#### $\Rightarrow$ Flexible

Flexible enough to bend around a 0.5 inch diameter rod.

#### ⇒ Performance

Sensitivity is 50 to 75 times Greater than a foil gage

## ⇒ Linearity & Stability

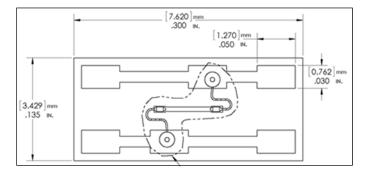
On load cells and foil bridges our gages can be used as a linearity corrector.

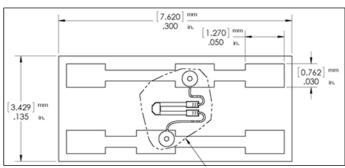
A non-linearity of 0.125 % FS can be corrected to less than .05 % of full scale.

Long-term stability is not compromised.

#### **⇒** Suggested Uses

Prototyping for proof of concept and for transient or high frequency measurements.



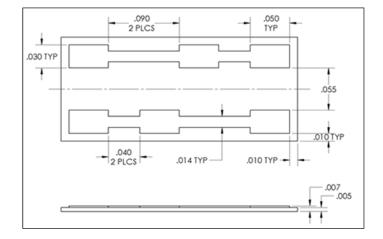


#### SPECIFICATIONS- BACKING

Backing Material: FR-4 Thickness: .005 in. ./ 127 mm Temperature Rating :250C Min

Electrical Trace Material: 1Oz Copper / Tin

(Top Side Only)



Visit our website for complete information on backed and un-backed gages as well as supporting products, or call (805) 522-4376 for technical assistance.



# **DATA & PRICING INFORMATION**

| BACKED SEMICONI      | OUCTOR | STRAIN GA          | AGES      |                              |                |      |     |
|----------------------|--------|--------------------|-----------|------------------------------|----------------|------|-----|
| PART NUMBER          | Width  | Lead<br>Attachment | Thickness | Resistance<br>Ohms@<br>78° F | Gage<br>Factor | TCGF | TCR |
| SS-027-013-500PB     | .009   | Ball Bond          | .0004     | 540±50                       | 155±10         | -18% | 24% |
| SS-037-022-500PB     | .009   | Ball Bond          | .0004     | 540±50                       | 155±10         | -13% | 17% |
| SS-060-033-500PB     | .008   | WL                 | .0004     | 540 ±50                      | 140 ±10        | -13% | 15% |
| SS-060-033-500PUB    | .016   | WL                 | .0004     | 540 ±50                      | 140 ±10        | -12% | 14% |
| SS-060-033-1000PB    | .008   | WL                 | .0004     | 1050 ±75                     | 155 ±10        | -18% | 24% |
| SS-060-033-2000PUB   | .016   | WL                 | .0004     | 2000 ±1000                   | 155 ±100       | -18% | 25% |
| SS-060-033-5000PB    | .008   | WL                 | .0004     | 5000±500                     | 175 ±10        | -23% | 47% |
| SS-080-050-120PB     | .008   | WL                 | .0004     | 120 ±20                      | 120 ±10        | -9%  | 5%  |
| SS-080-050-230PB     | .008   | WL                 | .0004     | 230 ±30                      | 120 ±10        | -9%  | 5%  |
| SS-080-050-345PB     | .008   | WL                 | .0004     | 345 ±40                      | 140 ±10        | -13% | 16% |
| SS-080-050-500PB     | .008   | WL                 | .0004     | 540 ±50                      | 140 ±10        | -13% | 16% |
| SS-080-050-10,000PUB | .008   | WL                 | .0004     | 10000±1000                   | 175 ±10        | -23% | 42% |
| SS-095-060-350PUB    | .016   | WL                 | .0004     | 350 ±50                      | 120 ±10        | -9%  | 5%  |
| SS-090-060-1150PB    | .008   | WL                 | .0004     | 1125 ±75                     | 155 ±10        | -18% | 24% |
| SS-150-124-15PB      | .009   | WL                 | .0010     | 15 ±2                        | 100 ±10        | -10% | 6%  |
| SS-150-124-25PB      | .008   | WL                 | .0008     | 25 ±3                        | 100 ±10        | -10% | 6%  |
| SS-150-124-30PB      | .008   | WL                 | .0008     | 30 ±4                        | 100 ±10        | -10% | 6%  |
| SS-150-124-40PB      | .008   | WL                 | .0008     | 40 ±5                        | 100 ±10        | -10% | 6%  |
| SS-250-225-120PB     | .009   | WL                 | .0004     | 120 ±20                      | 100 ±10        | -10% | 6%  |

| <b>Backed Bar Semicond</b> | uctor St | rain Ga  | ge Pricii | ng Infor | mation  |         |         |         |                |     |
|----------------------------|----------|----------|-----------|----------|---------|---------|---------|---------|----------------|-----|
| Part No. ▼ Quantity ►      | 1-4      | 5-9      | 10-24     | 25-49    | 50-99   | 100-150 | 151-300 | 301-500 | 501+           |     |
| SS-027-013-500PB-S1        | \$26.27  | \$23.83  | \$22.67   | \$20.74  | \$18.74 | \$17.92 | \$17.27 | \$16.36 | Call for Price |     |
| -S2                        | \$78.71  | \$66.42  | \$54.76   | \$44.45  | \$39.12 | \$37.32 | \$36.02 | \$34.27 |                |     |
| -S4                        | \$161.76 | \$141.68 | \$118.86  | \$96.35  | \$81.24 | \$78.37 | \$75.78 | \$73.79 |                |     |
| SS-037-022-500PB-S1        | \$26.27  | \$23.83  | \$22.67   | \$20.74  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                |     |
| -S2                        | \$78.71  | \$66.42  | \$55.14   | \$44.45  | \$39.12 | \$37.32 | \$36.02 | \$34.27 |                |     |
| -S4                        | \$161.76 | \$141.68 | \$118.86  | \$96.35  | \$81.24 | \$78.37 | \$75.78 | \$73.79 |                |     |
| SS-060-033-500PB-S1        | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-060-033-1000PB-S1       | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-060-033-5000PB-S1       | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-080-050-120PB-S1        | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-080-050-230PB-S1        | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                |     |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-080-050-345PB-S1        | \$24.12  | \$22.40  | \$21.56   | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                        | \$77.28  | \$64.99  | \$55.14   | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                        | \$155.99 | \$132.97 | \$113.10  | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |



# BACKED BAR, "U" & "M" PRICING INFO

| Backed "Bar" Semico   | nductor  | Strain ( | Gage Pri | icing Inf | ormatio | n (Con  | tinued) |         |                |     |
|-----------------------|----------|----------|----------|-----------|---------|---------|---------|---------|----------------|-----|
| Part No. ▼ Quantity ► | 1-4      | 5-9      | 10-24    | 25-49     | 50-99   | 100-150 | 151-300 | 301-500 | 501+           |     |
| SS-080-050-500PB-S1   | \$24.12  | \$22.40  | \$21.56  | \$20.03   | \$18.74 | \$17.92 | \$17.27 | \$16.36 | Call for Price |     |
| -S2                   | \$77.28  | \$64.99  | \$55.14  | \$44.45   | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -\$4                  | \$155.99 | \$132.97 | \$113.10 | \$89.14   | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-080-050-1000PB-S1  | \$26.27  | \$24.55  | \$23.71  | \$22.49   | \$19.38 | \$18.56 | \$17.99 | \$17.47 |                |     |
| -S2                   | \$78.71  | \$67.87  | \$58.08  | \$46.55   | \$39.78 | \$38.11 | \$36.82 | \$35.77 |                |     |
| -\$4                  | \$158.87 | \$135.85 | \$115.98 | \$93.47   | \$81.24 | \$77.65 | \$74.29 | \$72.34 |                |     |
| SS-090-060-500PB-S1   | \$24.12  | \$22.40  | \$21.56  | \$20.03   | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                |     |
| -S2                   | \$77.28  | \$64.99  | \$55.14  | \$44.45   | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -\$4                  | \$155.99 | \$132.97 | \$113.10 | \$89.14   | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-090-060-1150PB-S1  | \$26.27  | \$24.55  | \$23.71  | \$22.49   | \$19.38 | \$18.56 | \$17.99 | \$17.47 |                |     |
| -S2                   | \$78.71  | \$67.87  | \$58.08  | \$46.55   | \$39.78 | \$38.11 | \$36.82 | \$35.77 |                |     |
| -\$4                  | \$158.87 | \$135.85 | \$115.98 | \$93.47   | \$81.24 | \$77.65 | \$74.29 | \$72.34 |                |     |
| SS-150-124-15PB-S1    | \$24.12  | \$22.40  | \$21.56  | \$20.03   | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                   | \$77.28  | \$64.99  | \$55.14  | \$44.45   | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -\$4                  | \$155.99 | \$132.97 | \$113.10 | \$89.14   | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-150-124-25PB-S1    | \$24.12  | \$22.40  | \$21.56  | \$20.03   | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                   | \$77.28  | \$64.99  | \$55.14  | \$44.45   | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -\$4                  | \$155.99 | \$132.97 | \$113.10 | \$89.14   | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-150-124-30PB-S1    | \$29.83  | \$27.40  | \$25.85  | \$23.92   | \$21.98 | \$20.05 | \$19.14 | \$17.27 |                |     |
| SS-150-124-40PB-S1    | \$29.83  | \$27.40  | \$25.85  | \$23.92   | \$21.98 | \$20.05 | \$19.14 | \$17.27 |                |     |
| SS-250-225-120PB-S1   | \$29.83  | \$27.40  | \$25.13  | \$23.21   | \$21.66 | \$20.45 | \$19.54 | \$18.62 |                |     |
| -S2                   | \$81.60  | \$70.75  | \$59.53  | \$49.43   | \$46.66 | \$43.93 | \$42.06 | \$40.36 |                |     |
| S4                    | \$164.64 | \$141.68 | \$134.71 | \$100.67  | \$95.00 | \$87.95 | \$84.04 | \$80.59 |                |     |

| Backed "U" Semicone    | ductor S | train G  | age Pric | ing Info | rmation |         |         |         |                |     |
|------------------------|----------|----------|----------|----------|---------|---------|---------|---------|----------------|-----|
| Part No. ▼ Quantity ►  | 1-4      | 5-9      | 10-24    | 25-49    | 50-99   | 100-150 | 151-300 | 301-500 | 501+           |     |
| SS-037-022-500PUB-S1   | \$27.56  | \$25.12  | \$23.96  | \$21.25  | \$19.19 | \$18.43 | \$17.72 | \$16.81 | Call for Price |     |
| -S2                    | \$78.71  | \$66.42  | \$55.14  | \$44.44  | \$39.11 | \$37.32 | \$36.02 | \$34.26 |                |     |
| -S4                    | \$161.76 | \$141.68 | \$118.86 | \$96.35  | \$81.23 | \$78.37 | \$75.78 | \$73.76 |                |     |
| SS-047-025-500PUB-S1   | \$27.56  | \$25.12  | \$23.96  | \$21.25  | \$19.19 | \$18.43 | \$17.72 | \$16.81 |                |     |
| -S2                    | \$78.71  | \$66.42  | \$55.14  | \$44.44  | \$39.11 | \$37.32 | \$36.02 | \$34.26 |                |     |
| -\$4                   | \$161.76 | \$141.68 | \$118.86 | \$96.35  | \$81.23 | \$78.37 | \$75.78 | \$73.76 |                |     |
| SS-060-033-300PUB-S1   | \$25.55  | \$23.82  | \$22.99  | \$21.44  | \$19.38 | \$18.55 | \$17.98 | \$17.59 |                |     |
| -S2                    | \$80.15  | \$67.86  | \$58.08  | \$45.10  | \$39.77 | \$38.10 | \$36.80 | \$35.83 |                |     |
| -S4                    | \$161.76 | \$135.85 | \$117.42 | \$92.03  | \$81.23 | \$76.93 | \$73.49 | \$71.62 |                |     |
| SS-060-033-500PUB-S1   | \$26.65  | \$24.92  | \$24.08  | \$23.18  | \$20.09 | \$19.01 | \$18.43 | \$17.59 |                |     |
| -S2                    | \$80.15  | \$69.31  | \$58.21  | \$47.98  | \$41.21 | \$38.76 | \$37.54 | \$35.77 |                |     |
| -\$4                   | \$161.76 | \$138.73 | \$120.30 | \$87.32  | \$84.12 | \$80.53 | \$78.20 | \$76.13 |                |     |
| SS-060-033-2000PUB-S1  | \$24.12  | \$22.40  | \$21.56  | \$20.03  | \$18.74 | \$17.92 | \$17.27 | \$16.36 |                | Web |
| -S2                    | \$77.28  | \$64.99  | \$55.14  | \$44.45  | \$38.33 | \$36.28 | \$34.52 | \$33.55 |                |     |
| -S4                    | \$155.99 | \$132.97 | \$113.10 | \$89.14  | \$78.36 | \$73.26 | \$70.93 | \$68.87 |                |     |
| SS-080-050-10000PUB-S1 | \$26.96  | \$25.26  | \$24.41  | \$23.18  | \$21.98 | \$20.04 | \$19.54 | \$18.62 |                |     |
|                        |          |          |          |          |         |         |         |         |                |     |
| SS-095-060-350PUB-S1   | \$25.55  | \$23.82  | \$22.99  | \$21.44  | \$19.38 | \$18.55 | ·       |         |                |     |
| -S2                    | \$80.15  | \$67.86  | \$58.08  | \$45.10  | \$39.77 | \$38.10 | \$36.80 | \$35.83 |                |     |
| -S4                    | \$161.76 | \$135.85 | \$117.42 | \$92.03  | \$81.23 | \$76.93 | \$73.49 | \$71.62 |                |     |

| Backed "M" Semicon    | Backed "M" Semiconductor Strain Gage Pricing Information |          |          |          |         |         |         |         |                |  |  |
|-----------------------|--|----------|----------|----------|---------|---------|---------|---------|----------------|--|--|
| Part No. ▼ Quantity ► | 1-4  | 5-9      | 10-24    | 25-49    | 50-99   | 100-150 | 151-300 | 301-500 | 501+           |  |  |
| SS-060-040-2500PBM-S1 | \$32.28  | \$27.61  | \$25.02  | \$23.30  | \$21.59 | \$20.18 | \$18.46 | \$17.10 | Call for Price |  |  |
| -S2                   | \$79.78  | \$72.19  | \$66.98  | \$56.06  | \$48.17 | \$41.72 | \$37.93 | \$36.82 |                |  |  |
| -S4                   | \$160.92   | \$144.55 | \$135.47 | \$113.78 | \$97.96 | \$84.94 | \$77.17 | \$72.44 |                |  |  |

4509 Runway Street ◆ Simi Valley, California 93063 ◆ Phone: (805) 522-4676 ◆ Fax: (805) 522-4982



INSTRUMENTS

## **ORDERING INFORMATION**

| Ordering Guidelines   | Example  |
|---|--|
| $\begin{array}{c c} A \Rightarrow B \Rightarrow C \Rightarrow D \Rightarrow E \Rightarrow F \Rightarrow G \Rightarrow \Leftarrow H \end{array}$ | $\begin{array}{ c c c c c c c c c c c c c c c c c c c$   |
| A. Model (SS)   | SS-080-050-500P U B S4 is a Semiconductor Strain gage with a   |
| B. Total Length   | total length of <b>080</b> and an active length of <b>050</b> . The gage has a nominal resistance of <b>500</b> at 78 degrees F. The gage is further |
| C. Active Length  | defined as Dopant P and Configured as a "U" Backed Gage.   |
| <b>D.</b> Nominal Resistance at 78°F  | S4 specifies a matched set of 4 gages.  Note:  |
| E. Dopant   | <ul> <li>S4 Matched set of 4 gages</li> <li>S2 Matched set of 2 gages.</li> </ul>  |
| F. U Gage, M Gage, or Leave Blank for Bar Gage*   | S1 Single gage with data.  |
| G. Backed Gage  | *Specify Gage Type: "U", "M" or Leave Blank for Bar Gage For Matched Sets of S5 up to sets of S16 Consult Factory                                    |
| H. Specifies Single or Matched Gages  | , i  |

| Standard Bridge Match | ing   |       |       |                            |
|-----------------------|-------|-------|-------|----------------------------|
| Temperature °F        | 0°    | 78°   | 278°  | Percent of Base Resistance |
| Standard Matching     | ±0.6% | ±0.4% | ±0.4% |                            |

**Note:** Custom special matching gages (Mil-Spec.) or additional data points are also available. Please contact Micron Instruments for details. **Phone:** (805) 522-4676

#### **Terms & Conditions**

Minimum Order: \$50.00

**FOB:** Simi Valley, California

**Terms:** Net 30 Days

Credit Cards: Visa, Master Card, American Express

Effective Date: 01-2016

Prices Subject to Change without Notice



#### THERMAL MATCHING CONSIDERATIONS

Semiconductor Strain Gages have large temperature coefficients of resistance making single gage strain measurements difficult unless used at a constant temperature. For this reason, gages are predominantly used in a half bridge or full bridge circuits and carefully matched for slope and intercept.

#### PART NUMBER DETAILS

SS-060-033-500P-S2

SS designates Semiconductor Strain Gage

**060** designates that the gage is 0.060 long.

**033** designates the gage has an active area in the center of 0.033.

**500P** designates 500 ohms nominally at room temperature and it is P-doped.

S2 indicates these two gages are resistance versus temperature matched to each other.

#### STANDARD PACKAGING

Gages are packaged in clear plastic boxes measuring approximately one inch square.

Each clear box lid is labeled with information about the gage.

LABEL

O 477

TEMPERATURE /°F 78 517

RESISTANCE / OHMS

278 674

-- 2 COMPUTER SYSTEM #

GAGE POSITION ON TEST BOARD

19b Lt 123 GAGE LOT NUMBER

• Temperature oF is noted along with the

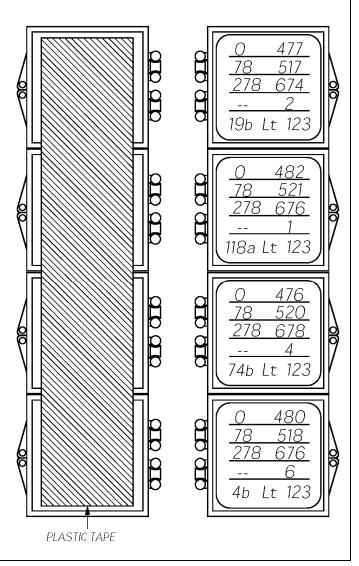
Ohms  $0^{\circ F}$  477 Corresponding Resistance in  $0^{\circ F}$  517  $0^{\circ F}$  674

- Gage lot number is marked as Lt.
- Computer System number used to measure the resistance over temperature.
- Gage Position Number identifies the position of the gage on the board in the temperature chamber.

#### Note:

The computer system also measures and records reverse current and TCR (Thermal Coefficient of Resistance). This data is used to detect non-performing gages allowing them to be removed from production.

Gages are package one gage to a clear box with each box having its own label. Matched sets will be joined together with clear plastic tape on the bottom of the boxes.





#### THERMAL MATCHING CONSIDERATIONS

#### MATCHED GAGE INFORMATION

There are many uses for semiconductor strain gages and to accommodate these applications, Micron offers a number of matching options.

#### SS-060-033-500P-xx

S1 is a single gage, tested and with data.

S2 is a thermally matched set of two gages, tested with data.

S4 is a thermally matched set of four gages, tested with data.

We recommend a spare gage be purchased in the event that a gage is damaged during installation.

An S3 or S5 at the end of the part number should be designated for this request

For double bridges requiring eight gages you would specify an S8 at the end of the gage number or S9 for a Spare.

#### STANDARD MATCHING

Standard Matching is at Three Temperatures and adhere to the following tolerances.

0°F +/- 3 ohms 78°F +/- 2 ohms 278°F +/- 2 ohms

#### **CUSTOM MATCHING**

In general, tighter matching permits better performance especially with respect to bridge temperature compensation. When gages are to be used below  $0^{\circ F}$ , additional testing is required.

Micron does offer special matching upon request. (Examples Below)

#### 500 Ohms Matched

#### 1000 Ohms Matched

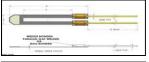
| $0^{o^{F}}$      | +/- 2 ohms | -65°F                  | +/- 6 ohms |
|------------------|------------|------------------------|------------|
| 78° <sup>F</sup> | +/- 1 ohm  | $0^{\circ \mathrm{F}}$ | +/- 6 ohms |
| 278°F            | +/- 1 ohm  | <b>78°</b> F           | +/- 4 ohms |
|                  |            | 278° <sup>F</sup>      | +/- 4 ohms |

Since the options for matching and temperature are numerous, please consult with our engineers who will advise if more accurate matching is required for your application. 1-800-638-3770

#### **GAGE DESIGNS**



"Bar" Shaped Gage - Lead Wires Exit the ends of each side of gage.



"U" Shaped Gage - Lead Wires Exit the same side of gage.

These gages are also useful since the length is less and for the same length and resistivity, we can offer twice the resistance.

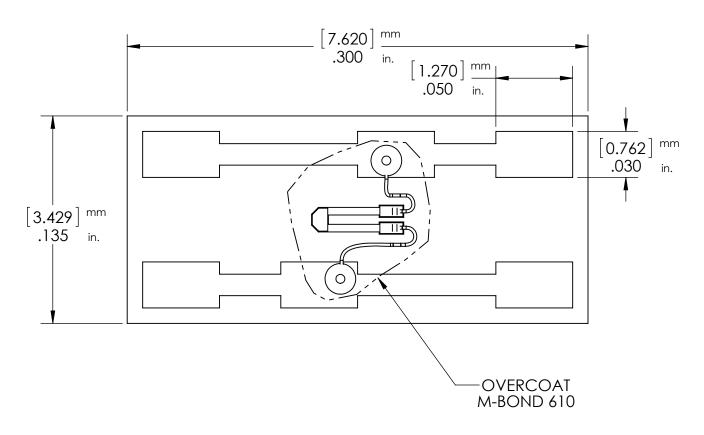
TAMAN DA PANDO

"M" Shaped Gage - Lead Wires Exit the same side of gage.

Gages are available between 10 ohms and 10,000 ohms.

Special gages are available for up to  $800^{\circ F}$  operation.

# PROPERTY OF MICRON INSTRUMENTS (805) 522-4676

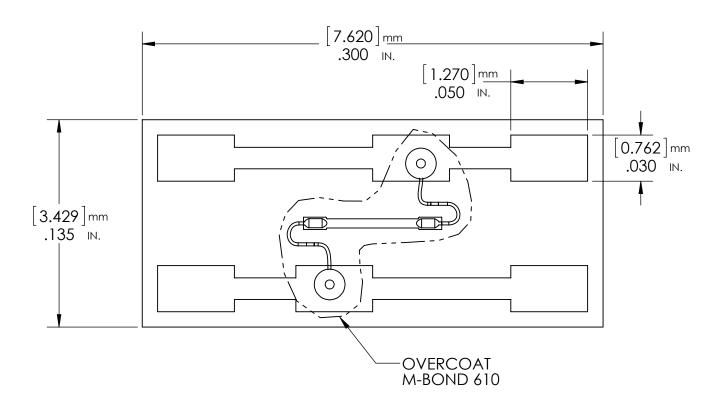


MATERIAL:
 .OO5 THK, Fr-4, Tg 250 MIN.
 1Oz Cu TIN EMMERSION FINISH (BOTTOM SIDE NO COPPER).

2. GAGE IS "U" type.

| `` | LIO O TYPO.   |           |         |  |           |      |          |  |             |       |          |
|----|---|-----------|---------|--|-----------|------|----------|--|-------------|-------|----------|
|    |   |           |         | UNLESS OTHERWISE SPECIFIED:  |           | NAME | DATE     | MICDA  |             |       | N TOO    |
|    |   |           |         | DIMENSIONS ARE IN INCHES TOLERANCES:   | DRAWN     |      | 10/08/13 | MICK   | ON INST     | KUME  | ENIS     |
|    |   |           |         | ANGULAR: MACH ± 0° 30 ONE PLACE DECIMAL ±.030                                      | CHECKED   |      | 10/08/13 | 4509 RUNWAY STREET<br>SIMI VALLEY, CA. 93063     | 8           |       |          |
|    |   |           |         | TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005 ALL DIA .005 TIR. RADII .005 MAX | ENG APPR. |      |          | (805)522-4676 FAX (805)<br>e-mail sensors@micron | i) 522-4982 |       |          |
|    |   |           |         | SURFACE FINISH   | MFG APPR. |      |          | TITLE: PC  | B, SINGL    | E BAC | CKED     |
|    | DRODDISTA DV. AND CONSIDERITIAL   |           |         | INTERPRET GEOMETRIC  | Q.A.      |      |          |  | U-GA        |       |          |
|    | PROPRIETARY AND CONFIDENTIAL  |           |         | TOLERANCING PER:   | COMPANY:  |      |          |  | 0 07        | \OL   |          |
|    | THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MICRON INSTRUMENTS. |           |         | SEE NOTES  |           |      |          | SIZE DWG.  |             | - D   | REV      |
|    | REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF                  | NEXT ASSY | USED ON | FINISH   |           |      |          | A  | MI– $WE$    | zB    | -        |
|    | MICRON INSTRUMENTS IS PROHIBITED.   | APPL      | ICATION | DO NOT SCALE DRAWING   |           |      |          | SCALE: 12:1                                      | WEIGHT:     | SHEE  | T 1 OF 1 |
|    | 5   |           | 4       | 3  |           |      | 2        |  |             | 1     |          |

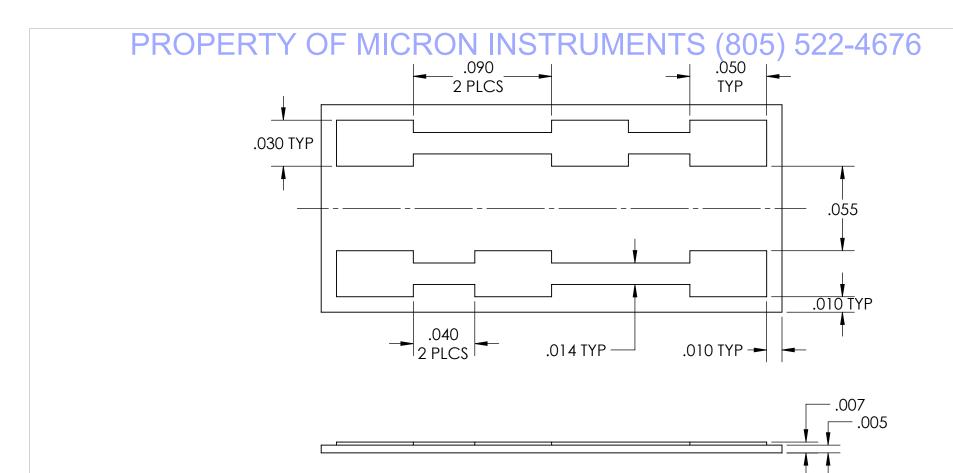
# PROPERTY OF MICRON INSTRUMENTS (805) 522-4676



# MATERIAL: OO5 THK, Fr-4, Tg 250 MIN. Oz Cu TIN EMMERSION FINISH (BOTTOM SIDE NO COPPER).

#### 2. GAGE IS "BAR" type.

| ,.  |           |         | UNLESS OTHERWISE SPECIFIED:  |                  | NAME | DATE     |  |             |      |          |
|---|-----------|---------|--|------------------|------|----------|--|-------------|------|----------|
|   |           |         | DIMENSIONS ARE IN INCHES   | _                | NAME | 08/14/13 | MICRO  | ON INSTF    | RUMI | ENTS     |
|   |           |         | TOLERANCES:  ANGULAR: MACH ± 0° 30  ONE PLACE DECIMAL ±.030                        | DRAWN<br>CHECKED | •    | 08/14/13 | 4509 RUNWAY STREET<br>SIMI VALLEY, CA. 9306    | •           |      |          |
|   |           |         | TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005 ALL DIA .005 TIR. RADII .005 MAX | ENG APPR.        |      |          | (805)522-4676 FAX (80<br>e-mail sensors@micror | 5) 522-4982 |      |          |
|   |           |         | SURFACE FINISH 32/   | MFG APPR.        |      |          | TITLE: PC                                      | B, SINGLE   | BAC  | CKED     |
| PROPRIETARY AND CONFIDENTIAL  |           |         | INTERPRET GEOMETRIC TOLERANCING PER:   | Q.A.             |      |          | (  | GAGE (G     | AGE  | D)       |
| THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MICRON INSTRUMENTS. |           |         | MATERIAL   | COMPANY:         |      |          | SIZE DWG                                       |             | .D   | REV      |
| REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF                  | NEXT ASSY | USED ON | FINISH   |                  |      |          | A  | MI-WE       | :B   | _        |
| MICRON INSTRUMENTS IS PROHIBITED.   | APPLI     | CATION  | DO NOT SCALE DRAWING   |                  |      |          | SCALE: 12:1                                    | WEIGHT:     | SHEE | T 1 OF 1 |
| 5   |           | 1       | 3  |                  |      | 2        |  |             | 1    |          |



## 1. MATERIAL:

.OO5 THK, Fr-4, Tg 250 MIN.
1 Oz Cu TIN EMMERSION FINISH (BOTTOM SIDE NO COPPER).

|   |           |         | UNLESS OTHERWISE SPECIFIED:  |           | NAME | DATE     | MICDON INCTDIMENTO   |
|---|-----------|---------|--|-----------|------|----------|--|
|   |           |         | DIMENSIONS ARE IN INCHES TOLERANCES:   | DRAWN     |      | 08/14/13 | MICRON INSTRUMENTS   |
|   |           |         | ANGULAR: MACH ± 0° 30 ONE PLACE DECIMAL ±.030                                      | CHECKED   |      | 08/14/13 | 4509 RUNWAY STREET<br>SIMI VALLEY, CA. 93063                             |
|   |           |         | TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005 ALL DIA .005 TIR. RADII .005 MAX | ENG APPR. |      |          | (805)522-4676 FAX (805) 522-4982<br>e-mail sensors@microninstruments.com |
|   |           |         | SURFACE FINISH 32/   | MFG APPR. |      |          | TITLE: PCB, SINGLE BACKED  |
| PROPRIETARY AND CONFIDENTIAL  |           |         | INTERPRET GEOMETRIC TOLERANCING PER:   | Q.A.      |      |          | GAGE   |
|   |           |         |  | COMPANY:  |      |          |  |
| THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MICRON INSTRUMENTS. |           |         | SEE NOTES  |           |      |          | SIZE DWG. NO.  |
| REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF                  | NEXT ASSY | USED ON | FINISH   | _         |      |          | A MI-WEB -   |
| MICRON INSTRUMENTS IS PROHIBITED.   | APPLIC    | CATION  | DO NOT SCALE DRAWING   |           |      |          | SCALE: 16:1 WEIGHT: SHEET 1 OF 1   |
| Γ.  | 4         |         | 2  |           |      | 2        |  |